

ABSTRACT OF THE DISCLOSURE

A hydrogen-purification membrane comprises a Pd alloy film joined to one surface of a porous support substrate. Each pore in the porous support substrate is such that between the thickness T of the porous support substrate, the opening diameter $D1$ of the pore on the side joined to the Pd alloy film and the opening diameter $D2$ of the pore on the opposite side, there are relations represented by $1.0 \leq D1/T \leq 5.0$ and $1.0 \leq D2/T \leq 5.0$, and between the opening diameter $D1$ of the pore on the side joined to the Pd alloy film, the opening diameter $D2$ of the pore on the opposite side and the opening diameter $D3$ of the narrowest portion of the pore there are relations represented by $D3/D1 < 0.8$, $D3/D2 < 0.9$ and $D3 < 250 \mu\text{m}$. Furthermore, the total opening area of the pores on the side joined to the Pd alloy film accounts for 20 to 80% of the area of the porous support substrate.